SeaDoo 2020+ GTR 230
2021+ RXPX 300 Air Filter Kit

Part No. WR04067

Suits Models:
• 2020+ SeaDoo GTR 230 &

Parts Supplied:
- Air Filter Adaptor
- 4" Air Filter
- 1" Breather Air Filter
- 1" Hose Clamp
- 2 x 4" Hose Clamps
- WR04048-5 Mounting Bracket
- WR04067 Silicon Hose
- M6 x 12mm Cap Head Bolt
- Breather Filter Adaptor
- M6 Washer
- M8 Nyloc Nut
- M8 Washer
- M8 x 25mm Bolt

Tools Required:
- T27 Torx Bit
- Flat Blade Screwdriver
- 5mm Hex Key
- 8mm Drill Bit
- Phillips Head Screwdriver
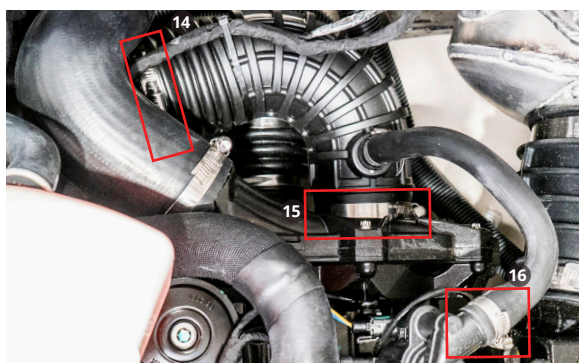- M10 Socket/Spanner
- Electric Drill

IMPORTANT: *READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION*

INSTALLATION INSTRUCTIONS:

1. Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.

2. Pull the rear plastic and seat housing off the ski.

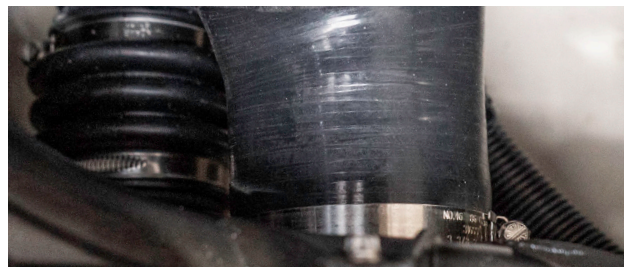**3.** Undo and remove the labelled bolts[1-13] with a torx bit.

4. Disconnect OEM Air Hose and Breather Hose by removing and retaining Hose Clamps[14-16].

5. Fit the breather filter as pictured using the provided hose clamp.
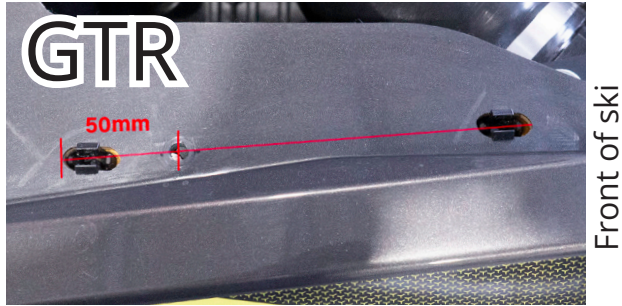

6. Fit the supplied silicon hose to the supercharger using the OEM hose clamp.

7. Assemble the pod and air filter adaptor with bracket as pictured below. With the pod facing forward, attach the bracket to the right most (GTR) or center (RXPX) position on the air filter adaptor.

8. Using a 8mm drill bit and the guide below, drill a 8mm hole to secure your bracket to.

GTR
50mm

Front of ski

100mm
10mm

RXPX

Front of ski

9. Secure your bracket and pod to the hull using the provided M8 bolt, nut and washer. Finally secure the adaptor to the silicon hose using supplied Hose clamp.

10. Ensure all connections are tight and secure before reinstalling all panels and seat.